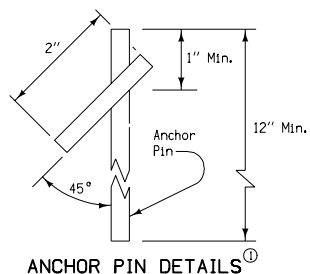
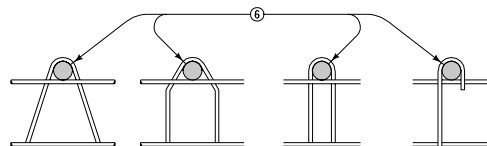


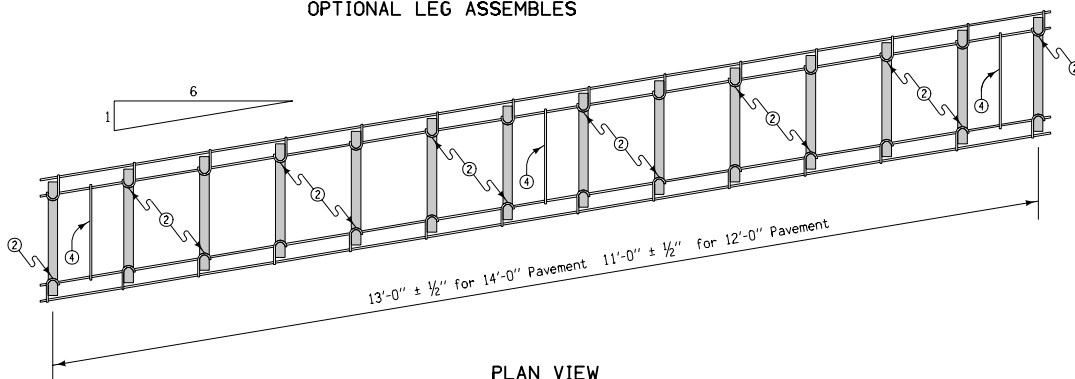
DOWEL HEIGHT AND DIAMETER		
(T)	(DH) (5)	Diameter
7.0"	3.5"	$\frac{3}{4}$ "
7.5"	3.5"	$\frac{3}{4}$ "
8.0"	4.25"	$1\frac{1}{4}$ "
8.5"	4.25"	$1\frac{1}{4}$ "
9.0"	4.25"	$1\frac{1}{4}$ "
9.5"	4.25"	$1\frac{1}{4}$ "
10.0"	5.25"	$1\frac{1}{2}$ "
10.5"	5.25"	$1\frac{1}{2}$ "
11.0"	5.25"	$1\frac{1}{2}$ "
11.5"	6.25"	$1\frac{1}{2}$ "
12.0"	6.25"	$1\frac{1}{2}$ "
12.5"	6.25"	$1\frac{1}{2}$ "
13.0"	6.25"	$1\frac{1}{2}$ "



ANCHOR PIN DETAILS ①

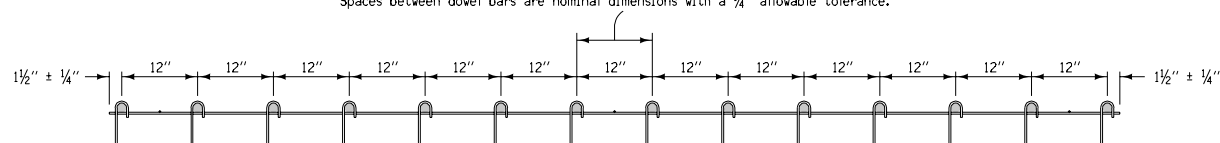


OPTIONAL LEG ASSEMBLIES

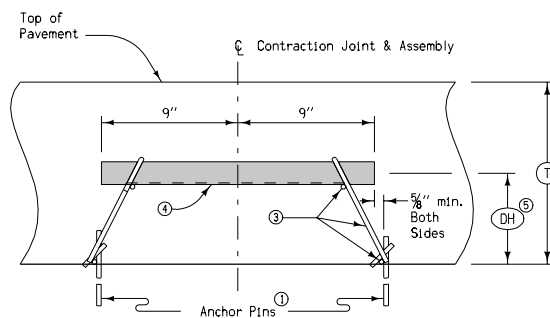


PLAN VIEW

Spaces between dowel bars are nominal dimensions with a $\frac{1}{4}$ " allowable tolerance.



ELEVATION



LONGITUDINAL SECTION

GENERAL NOTES:

Dowel bars shall be 18" long with a tolerance of $\pm 1/8$ ". The centerline of individual dowels shall be parallel to the other dowels in the assembly within $\pm 1/8$ ".

Wire size shown are minimum required, and the wire shall have a minimum tensile strength of 50 KSI.

- ① (8) anchor pins minimum required, 4 per side. Pins shall be #1/0 gage (.306) wire, be a minimum length of 12", and shall prevent movement of assembly during construction.
- ② Weld alternately thru-out.
- ③ #1/0 gage (.306) wire.
- ④ (3) #10 gage (.135) wire, tie wire welded or friction fit to top longitudinal wire, both sides.
- ⑤ Measured from the centerline of dowel bar to bottom of support wire $\pm 1/4$ ".
- ⑥ Diameter of bend around dowel is dowel diameter $+1/8$ " to $3/16$ ".

STANDARD ROAD PLAN RH-57	
REVISION: Removed table with number of dowels.	REVISION NO. 3
APPROVED BY: <i>William J. Allen</i> DESIGN METHODS ENGINEER	REVISION DATE 10-21-03
FABRICATION DETAILS CONTRACTION JOINT SKEWED DOWEL ASSEMBLY	